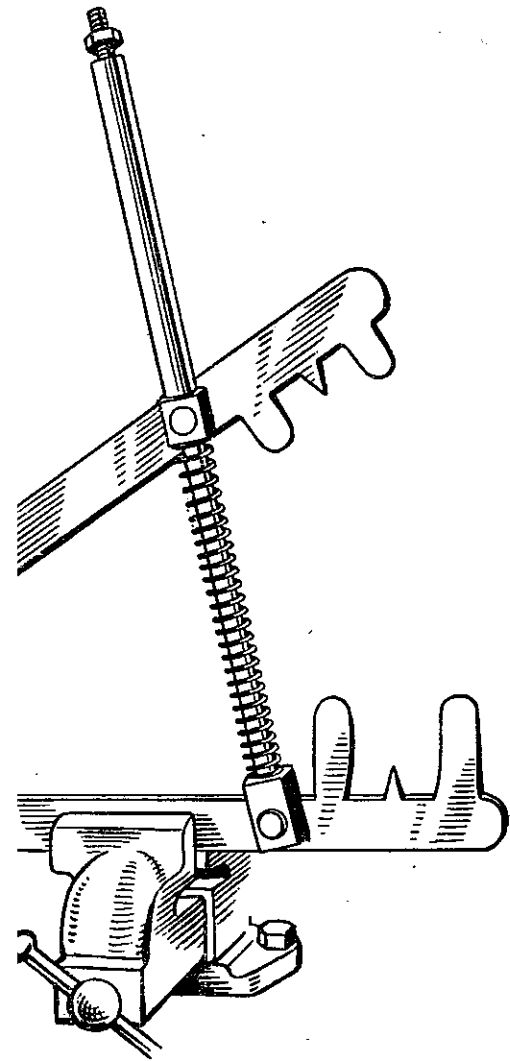
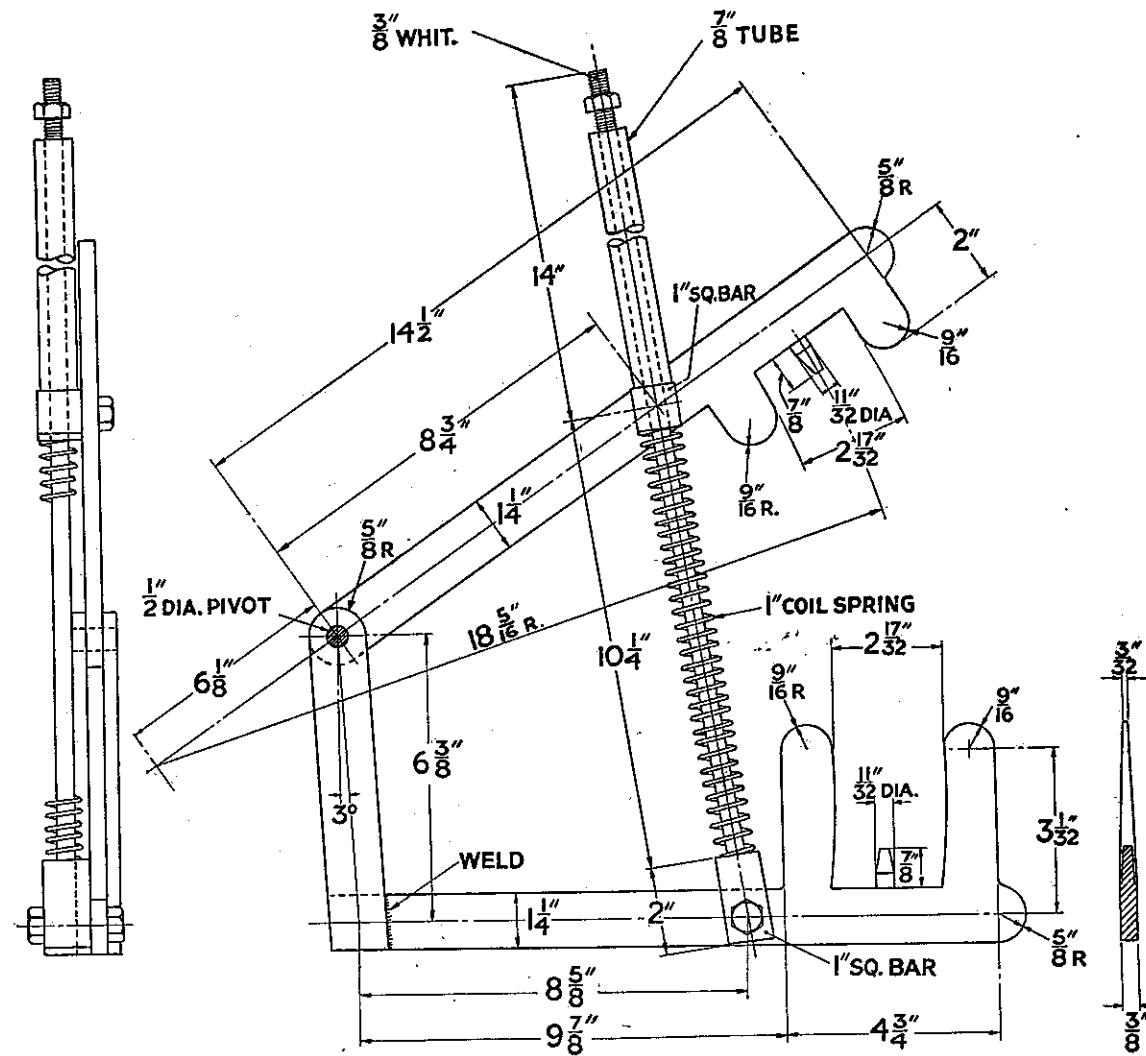


JIG FOR COMPRESSING PLUNGER GUIDE BOX SPRINGS



METHOD OF HOLDING THE JIG IN THE VICE



JIG DIMENSIONS FOR LOCAL MANUFACTURE